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## Determination of Fuconazole Using Flow Injection Analysis and Turbidity Measurement by a Homemade NAG-4SX3-3D Analyzer

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#### ARTICLE INFO

**Original Research Article** 

### ABSTRACT

Article history	The research work exemplifies a sensitive, rapid, and simple procedure
Submitted: 2022-05-21 Revised: 2022-06-28 Accepted: 2022-07-14 Manuscript ID: CHEMM-2206-1561 Checked for Plagiarism: <b>Yes</b> Language Editor: Dr. Fatimah Ramezani	for measuring fluconazole using turbidity-continuous flow injection analysis for the generation of white precipitate via the reaction of fluconazole with phosphotungestic acid, and detecting the attenuation of incident light caused by light colliding with the precipitate surface grain using the NAG-4SX3-3D analyzer to determine turbidity (0-180°). The linear range extended from 0.01-18 mmol.L <sup>-1</sup> for fluconazole measurements were considerably lower than 0.5 RSD % for the repetition (n=6) for the concentration chosen (2, 13 mmol.L <sup>-1</sup> ), with limit of
Editor who approved publication: Dr. Mohsen Oftadeh	detection=7.5342 ng/sample from the gradual dilution over the lowest concentration on the calibration graph , linear dynamic range (r = 0.9989), (correlation coefficient), percentage linearity (R <sup>2</sup> percent = 99.79) traditional approaches (UV-spectrophotometric at $\lambda_{max}$ =260 nm with linear range (0.001-1) mmol.L <sup>-1</sup> , r=0.9987, R <sup>2</sup> =0.9973, R <sup>2</sup> %=99.73, and turbidimetric method with linear range (0.01-17) mmol.L <sup>-1</sup> , r= 0.9869, R <sup>2</sup> =0.9740, R <sup>2</sup> %= 97.40 were compared with the suggested strategy. In comparison to the typical reference method's 10 mm irradiation, it was discovered, in addition to the technique's developed
<b>DOI</b> :10.22034/CHEMM.2022.348264.1561 <b>KEYWORDS</b>	sensitivity and the use of minimal chemicals, that this approach is characterized by a dynamic system, which avoids precipitated particle setting during measurements. The results indicated that the developed
CFIA Turbidity Phosphotungestic acid Flunazole NAG-4SX3-3D instrument Spectrophotometric method	method has a wide range of concentration with a high linearity and sensitivity. Furthermore, the continuous dilution in CFIA allows for the management of high or low concentrations, for a wider range of applications. The devised approach is believed to be the most acceptable for fluconazole molecule determination in pure and pharmaceutical formulations when compared with the reference methods. The method used in this research work is a pioneered developed approach and proved
	its success in determination of fluconazole in pure and pharmaceutical formulations.

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#### Introduction

Fluconazole (FLZ, 2-(2,4-difluorophenyl)-1,3bis(1H-1,2,4triazole-1-yl)-propan-2-ol), as indicated in Scheme 1, that is commonly known as diflucanis [1], is an antifungal medication [2-4] prescribed by the United States Food and Drug Administration (FDA) to treat mucocutaneous candidiasis [5], such as esophageal candidiasis (infection of the esophagus), oropharyngeal candidiasis (infection of part of the throat), and vulvovaginal candidiasis (infection of the vulva and vagina), reduces candidiasis in people getting chemotherapy [6] and/or radiation after a bone marrow transplant. Meningitis caused by cryptococcal bacteria should be treated. Fluconazole is a fungistatic triazole drug that is used to treat systemic and superficial fungal infections. Fluconazole medication has been linked to temporary mild-to-moderate blood aminotransferase increases and clinically obvious acute drug-induced liver impairment. In 2004 and 2005, there were patent expirations. FLZ is a broad-spectrum tri azole antifungal agent that has emerged as a suitable substitute to amphotericin B in the treatment and prevention of various superficial and systemic fungal infections. It is a tri azole compound with potent antifungal activity that is currently being evaluated in clinical trials. The adverse effects [7-11] of fluconazole might range from skin lesions or skin rashes to pounding heartbeats, skin discomfort, breath shortness, dark urine, liver issues and changes in taste,

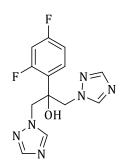
stomach pain, major heart problems, abrupt disorientation, and others. A literature review reveals various techniques for determining fluconazole in biological fluids that have been documented such as UV spectrophotometric technique [12], and gas chromatography [13].

#### **Materials and Methods**

The solutions were produced using distilled water and all of the utilized chemicals were analytical reagent grade. By dissolving 1.2251 g of fluconazole in 100 mL of distilled water ( $C_{13}H_{12}F_2N_6O$ ), a standard solution of 0.04 M fluconazole (molecular weight 306.271 g.mol<sup>-1</sup>, BDH) was produced. 8.6406 g of phosphotungestic acid ( $H_3PW_{12}O_{40}$ ) having a molecular weight of 2880.2 g.mol<sup>-1</sup> (Hopkin and Williams LTD) was dissolved in 250 mL of distilled water to make a standard solution.

#### Instruments

A flow cell was used which was produced from a homemade NAG-4SX3-3D analyzer. The output from the attenuation of incident light 0–180<sup>o</sup> was captured (Figure 1). The signal outputs were recorded using a potentiometric recorder (Siemens, Germany), Ismatic peristaltic pump with sample loop, and six-port injection valve variable length). The UV (Teflon, spectrophotometric (Shimadzu, Japan) and turbidimetry equipment were used for the traditional techniques. The proposed mechanism was depicted in Scheme 2.



Fluconazole

Scheme 1: Fluconazole structure

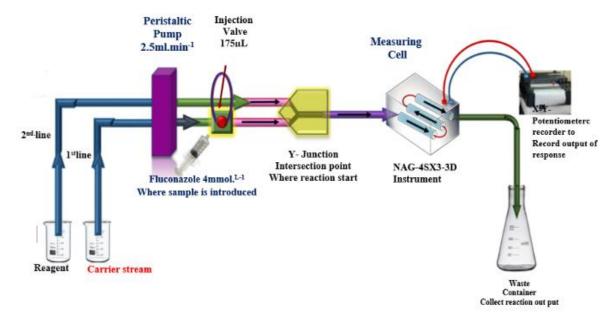
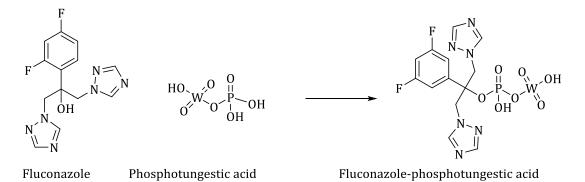


Figure 1: Diagram of system utilized to determine fluconazole via phosphotungestic acid



Scheme 2: A possible mechanism for reaction of fluconazole with phosphotungestic acid

#### Influence of phosphotungestic acid concentration

To determine the optimal concentration, a series of phosphotungestic acid solutions ranging from (1-10) mmol.L<sup>-1</sup> were produced. Fluconazole (5 mmol.L<sup>-1</sup>) was utilized as a preliminary concentration in a 175  $\mu$ L sample volume, and each measurement was performed three times. According to the results of the study, 7 mmol.L<sup>-1</sup> of phosphotungestic acid was required to achieve

the greatest attenuation of incoming light, as indicated in Table 1 and Figure 2. It can be revealed that an increase in phosphotungestic acid can cause an increase in particle due to the accumulating action of precipitate particles, density can reach up to 7 mmol.L<sup>-1</sup>, after which there was a decrease in incident light attenuation corresponding to the same particle growth with increased phosphotungestic acid concentration.

<b>Table 1:</b> Effect of phosphotungestic acid on the measurement of energy transducer response S/N for
determination of fluconazole

[PTA] mmol.L <sup>-1</sup>	Average ŸZi (mV) (n=3)	RSD%	95 percent confidence interval YZi(mV)± t SEM
1	95	1.39	95±3.279
3	336	0.63	336±5.242
5	360	0.59	360±5.291
7	420	0.47	420±4.919
10	420	0.30	420±3.080
13	400	0.49	400±4.894

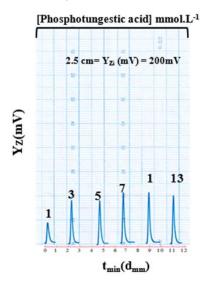
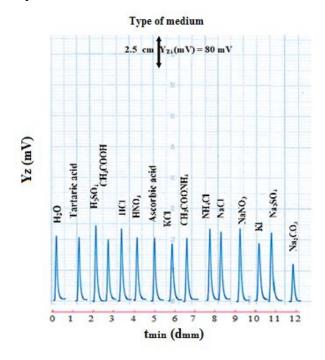


Figure 2: Various concentrations of phosphotungestic acid and its effect on (S/N) energy transducer response in mV

# Influence of acid or salt media on fluconazole - phosphotungestic acid precipitation system

Using the optimal concentration of phosphotungestic acid solution 7 mmol.L<sup>-1</sup>, the influence of acid and salt (50) mmol.L<sup>-1</sup> in the reaction media on sensitivity, in general, was investigated. This investigation employed tartaric acid, sulfuric acid, acetic acid, hydrochloric acid, nitric acid, ascorbic acid, potassium chloride,

ammonium acetate, ammonium chloride, sodium chloride, sodium nitrite, potassium iodide, sodium sulfate, and sodium carbonate, respectively. A preliminary physical condition was employed, with a volume of sample 175  $\mu$ L with flow rate 2.5 mL.min<sup>-1</sup>. Figure 3 depicts a distinct peak height of the measured response; leading to the conclusion that sulfuric acid can be utilized as optimum medium for the research work.



**Figure 3:** Effect of type of media on the profile using sample volume 175 μL, [Fluconazole]=4 mmol.L<sup>1</sup>, [phosphotungestic acid]=7 mmol.L<sup>-1</sup>, flow rate of carrier stream 2.5 mL.min<sup>-1</sup> via the attenuation measurement of incident light expressed as a peak heights

#### Effect of sulfuric acid concentration

Using phosphotungestic acid 7 mmol.L<sup>-1-</sup> fluconazole 4 mmol.L<sup>-1-</sup> sulfuric acid system, the phosphotungestic acid system was constructed with a variable concentration of sulfuric acid ranging from (10-250) mmol.L<sup>-1</sup> and a volume of sample 175  $\mu$ L and a flow rate of 2.5 mL.min<sup>-1</sup> for the carrier stream and reagent streams. Table 2 indicates a rise in peak height represented as an incident light attenuation with increasing sulfuric

acid concentration, which might be connected to the creation of tiny solid particles that resulted in an increase in inter spatial distance and incoming light attenuation. Whereas up to 200 mmol.L<sup>-1</sup> sulfuric acid concentration, as seen in Table 2, resulted in a reduction in S/N energy transducer response, which was likely related to precipitation particle dispersion. As a result, the optimal concentration of sulfuric acid was determined to be 200 mmol.L<sup>-1</sup>.

 Table 2: Effect of variable concentration of sulfuric acid on energy transducer response (S/N) of fluconazole (4 mmol.L<sup>-1</sup>) - phosphotungestic acid system

[H <sub>2</sub> SO <sub>4</sub> ] mmol.L-1 (n=3)	average ŸZi(mV) (n=3)	RSD%	95 percent confidence interval ŸZi(mV)± t SEM
10	344	0.61	344±5.242
30	416	0.62	416±6.409
50	496	0.60	496±7.403
70	472	0.53	472±6.161
100	568	0.46	568±6.509
130	620	1.08	620±16.595
150	640	0.39	640±6.161
170	688	0.37	688±6.260
200	732	0.32	732±5.764
250	720	0.30	720±5.341

### Physical variable

#### Influence of flow rate

To choose the optimum flow rate that varied from 1-4 mL.min<sup>-1</sup> for carrier stream and phosphotungestic acid stream with 175 µL of sample volume, the optimal concentration of the reactant: phosphotungestic acid (7 mmol.L-1), and the initial concentration of fluconazole (4 mmol.L-<sup>1</sup>) were used. Figure 4 summarizes the results. As demonstrated in this figure, there was a rise in peak height with an increase in  $\Delta t_b$  with an increase in flow rate, dispersion, and dilution resulted in a longer sample segment of the precipitate product, which was attributable to dispersion and dilution. While higher flow rates for the carrier stream and reagent resulted in a reduction in peak height, this could be due to the rapid departure of precipitate particles from the measuring cell, so the most efficient flow rate for fluconazole-phosphotungestic acid accomplishment was 2 mL.min-1 to obtain a regular response, sharp maxima, and reduce reactant solution consumption.

# Influence the volume of sample on S/N transducer energy response in mV

Using a phosphotungestic acid (7 mmol.L<sup>-1</sup>)fluconazole (4 mmol.L-1) precipitation system with a 2 mL.min<sup>-1</sup> flow rate. An open valve mode was used to inject a variable volume (82-281) µL of sample into the injection valve, allowing for removing samples from the sample loop on a continual basis. Figure 5 displays a plot of incoming light attenuation vs time. As demonstrated in this figure, increasing the sample volume up to 82 µL resulted in a considerable drop in response height and was more detectable than a high volume. This was owing to an increase in the width  $\Delta t_{\rm B}$  and response maxima, which may be ascribed to the continuous substantially, the section of precipitate particles in front of the detector has a greater temporal length, as well as an increase in particle size, leading precipitate particles to move slowly. Therefore, the optimal sample volume was determined to be 82  $\mu$ l.



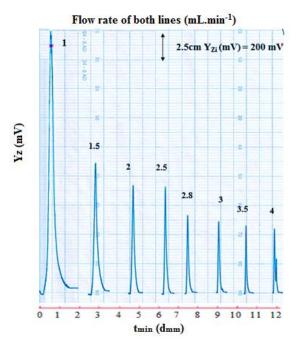
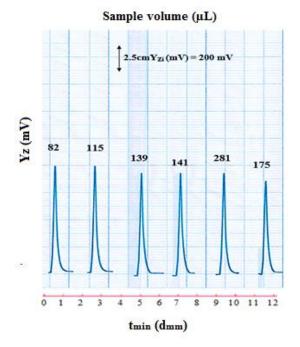


Figure 4: Profile at variable flow rate of versus tmin(d)mm



**Figure 5:** Effect of the different sample volume based on the response of an energy transducer via time using flow rate 2 ml .min<sup>-1</sup> of reagent and carrier stream, fluconazole (4 mmol/L)- phosphotungestic acid (7 mmol/L) system

#### Effect of reaction coil length in $\mu L$

The influence of reaction coil length was investigated using a coil length ranging from 0 to 30 cm and an I.D of 1 mm. This length range has a volume of 0 to 942  $\mu$ L, which was linked directly into the flow system following the Y-junction in Table 3. The fluconazole solution (4 mmol.L<sup>-1</sup>) was employed as the optimal concentration for the

precipitation system, with 175  $\mu$ L as the injected sample volume. Table 3 clearly depcits that as coil length,  $\Delta t_B$ , and arrival time of injected sample from injection valve to measure flow cell increase, peak height decreases, which could be attributed to the increased effect of dilution and dispersion zones of sampling, as well as the continuous longer time duration of precipitate species in front of the detector.

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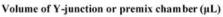
**Table 3:** Effect of different reaction coil on the measurement of energy transducer response for determination of fluconazole

				IIuconazo					
Coil Length segment cm r= 0.5	Coil length (μL)	Response output Ý <sub>ZI</sub> (mV) (n=3)	RSD%	95 percent confidence interval ŸZi(mV)± t SEM	$\Delta t_{ m sec}$	Vadd (ml) at flow rate	C (mmo.L- <sup>1</sup> )	D.F	t <sub>sec</sub>
Without	0	784	0.14	24	1.682	0.195	20.5130	784±2.683	3
10	314	816	0.13	42	2.882	0.114	35.1463	816±2.733	18
20	628	792	0.15	48	3.282	0.100	40.0241	792±2.931	20
25	785	720	0.18	54	3.682	0.089	44.9024	720±3.279	21
30	942	672	0.18	57	3.882	0.084	47.3415	672±3.006	24

#### Effect of Y-junction on profile response

The Y-junction is needed in the process to mix the reactants. The Y-junction was added before the cell was measured directly the system of flow. The response pattern was examined when the Y-junction was changed in various parameters. For illustrating with a sample capacity of 175  $\mu$ L and a flow rate of 2.5 mL.min<sup>-1</sup>, fluconazole at its optimal concentration (4 mmol.L<sup>-1</sup>) was utilized for both the carrier stream and the reagent. Figure 6 shows how the S/N transducer's energy response affects the Y-junction (meeting zone). Using varied

volume mixing chambers and a larger diameter intersecting point, the effect on particle agglomeration, regulation, and regular distribution prior to the flow tube's entry was investigated. Particle scattering and dispersion, as well as increasing inter spatial distances; reduce the ability of incident light to raise the height of the energy transducer's response measurement, as indicated in Table 4. As a consequence, it was assumed that by employing a manifold unit with two 3 mm (inter diameter) entries and a 3 mm (inter diameter) output.



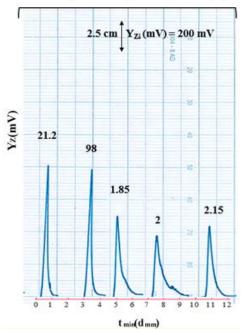


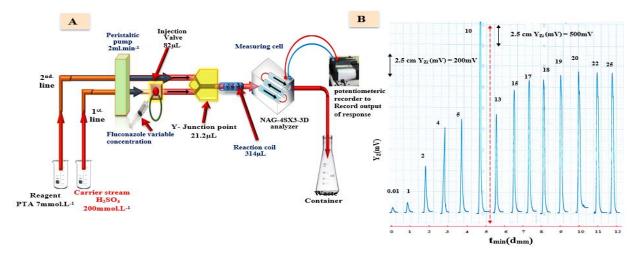
Figure 6: Effect of Y-junction on S/N energy transducer response versus  $t_{min}(d)_{mm}$ 

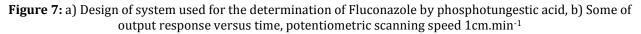
		stream 2 ml			-	
ŀ	Kinds of Y-junction	Volume = <b>πr</b> ²h	Output response average Ÿ <sub>Zi</sub> (mV)	t <sub>sec</sub>	Volume mL	C (mm/L) DF
		<b>AI</b> 11	(n=3)		At junc	tion point
Inte ju	3 mm (inter diameter) 3 mm, (thickness)	21.2µL	816	16	1.1699	0.2804 14.2667
Intersection junction point	5 mm (inter diameter) 5 mm, (thickness)	98.00 µL	792	16.5	1.2800	0.2563 15.6098
CF F	14 mm (inter diameter) 12 mm, (thickness)	1.85 ml	504	17	3.0653	0.1070 37.3821
Premix chamber	14mm (inter diameter)13 mm, (thickness)2.0		384	18	3.2820	0.0999 40.0244
er x	14 mm (inter diameter) 14 mm, (thickness)	2.15 ml	440	18.5	3.4653	0.0947 42.2602

**Table 4:** Effect of the variation of Y-junction on the attenuation of incident light by using 4 mmol.L<sup>-1</sup> concentration of fluconazole and 7 mmol.L<sup>-1</sup>, concentration of phosphotungestic acid, and flow rate of the carrier

Estimating the linear dynamic range of fluconazole on a scatter plot of the S/N energy transducer response

Both physical and chemical variables were adjusted to their best possible values in the previous section (fluconazole–phosphotungestic acid (7 mmol.L<sup>-1</sup>)–H<sub>2</sub>SO<sub>4</sub> (200 mmol.L<sup>-1</sup>) system, 175 µL volume of sample, 82 µL reaction coil, and 2.0 mL.min<sup>-1</sup> as a flow rate for carrier stream and phosphotungestic acid line (Figure 7**a**), and a set of series 0.01–25 mmol.L<sup>-1</sup> solutions were prepared). The profile seen in Figure 7**b** is represented by a scatter-plot with a correlation coefficient of 0.9858 over the range of 0.01-18 mmol.L<sup>-1</sup> (i.e. picking all twenty-seven points). Table 5 shows the analytical range that explains an increase in fluconazole concentration causes an increase in precipitate particulates (i.e. deals with proportional between directly fluconazole concentration and S/N energy transducer response) up to 18 mmol.L<sup>-1</sup> (n = 23point) with r=0.9989 at the range of (0.01-18) mmol.L<sup>-1</sup>. A broad maxima of the peak height was also observed above 18 mmol.L-1, which could be attributed to an increase in precipitate particulates and their compactness, resulting in a reduction in interstitial spaces and reflecting surfaces, as well as an increase in particle size, resulting in a slower movement of particles, which resulted in a longer time duration of particles in front of the detector, resulting in a distorted response (Figure 7b).





The working range was 0.01-19 mmol.L<sup>-1</sup> (n = 24) with r = 0.9985, the scatter plot range was 0.01-25 mmol.L<sup>-1</sup> (n = 27) with r = 0.9858, the dynamic analytical range was 0.01-22 mmol.L<sup>-1</sup> (n = 26) with r = 0.9945 and the linear dynamic range was 0.01-18 mmol.L<sup>-1</sup> (n = 23) with r = 0.9945. As a result, to improve the mathematical construction

of the evaluation, a shorter range should be employed. The best-fit linear equation for the relationship between fluconazole concentration (independent variable) and diverging light (a parameter that is dependent) has r = 0.0.9989 and a percent capital R-squared of 99.97 percent (Table 5) on the following form:

Ŷzi(mV) = 150.695 ±126.655+156.998 ±10.999[fluconazole] mmol.L <sup>-1</sup>
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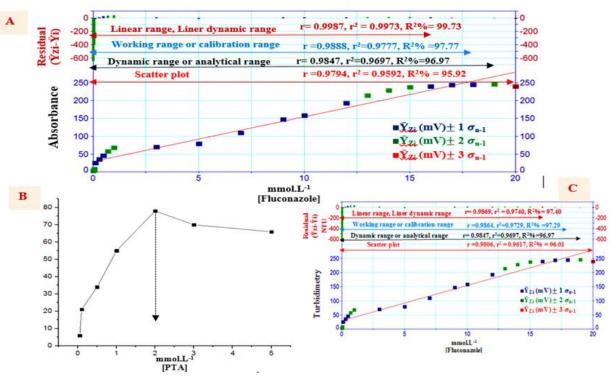
<b>Table 5:</b> Different ranges for the Fluconazole concentration versus absorbance and scatter light using
spectrophotometer and Turbidimetry method (classical methods) and NAG-4SX3-3D analyzer

	-			-			
Kinds of range	Range of [Flu] mmol.L <sup>-1</sup>	$\hat{Y}_{Zi}$ =a ± S <sub>a</sub> t+b( $\Delta$ y / $\Delta$ x <sub>mmol/L</sub> ) ± S <sub>b</sub> t [Flu] mmol.L <sup>-1</sup> at confidence level 95%, n-2	R r <sup>2</sup> R <sup>2</sup> %	t <sub>tab</sub> at 95%, n-2	Calculated t-value t_cal=/r/ $\sqrt{n-2}$ / $\sqrt{1-r^2}$		
	I	UV- Spectrophotometer at $\lambda_{max}$ = 260nm	1				
		Developed NAG-4SX3-3D analyzer					
		Turbidity					
	0.001-1 (16)	0.083±0.026+1.694±0.052 [Flu] mmol.L <sup>-1</sup>	0.9987 0.9973 99.73	2.145<<	7.124		
Linear range or linear dynamic range	0.01-18(23)	54.9825±32.4357+178.667±3.7620 [Flu] mmol.L <sup>-1</sup>	0.9989 0.9979 99.79	2.079 << 3.525			
	0.01-17(19)	25.432±10.328+13.694±1.146 [Flu] mmol.L <sup>-1</sup>	0.9869 0.9740 97.40	2.110 << 5.196			
	0.001-1.3 (17)	0.117±0.072+1.546±0.128 [Flu] mmol.L <sup>-1</sup>	0.9888 0.9777 97.77	2.131 << 3.383			
Working range or calibration range	0.01-19 (24)	64.5067±39.9400+175.9900±4.2998 [Flu] mmol.L <sup>-1</sup>	0.9985 0.9970 99.70	2.074 << 3.350			
	0.01-18(20)	26.495±10.665+13.354±1.103 [Flu] mmol.L <sup>-1</sup>	0.9864 0.9729 97.29	2.101 << 5.219			
	0.001-1.5 (18)	0.152±0.102+1.408±0.155 [Flu] mmol.L <sup>-1</sup>	0.9794 0.9592 2.120 << 95.92				
Dynamic range or analytical range	0.01-22(26)	102.1298±78.8468+166.8577±7.3962 [Flu]mmol.L <sup>-1</sup>	0.9945 0.9891 98.91	2.064 <<	2.673		
	0.01-19(21)	27.838±11.346+12.966±1.101 [Flu] mmol.L <sup>-1</sup>	0.9847 0.9697 96.97	2.093 << 5.135			
	0.001-2 (20)	0.240±0.155+1.131±0.181 [Flu] mmol.L <sup>-1</sup>	0.9518 0.9059 90.59	2.101 << 3.262			
Scatter plot	0.01-25(27)	150.6950± 126.6551+156.9984±10.9994 [Flu]mmol.L <sup>-1</sup>					
	0.01-20(22)	29.681±12.706+12.481±1.162 [Flu] mmol.L <sup>-1</sup>	0.9806 0.9617 96.17	2.086 << 4.873			

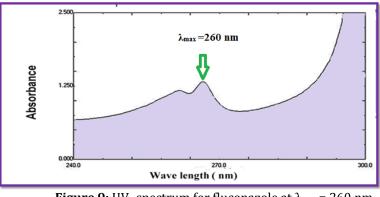
The scatter plot was able to explain a large portion of the n = 27 data. The new developed methodology for determining fluconazole was compared with the existing reference methods, namely the spectrophotometric method, as demonstrated in Figure 8a and the turbidity method in Figure 8b while Figure 8c represents the optimum concentration of phosphotungestic acid reacted with Fluconazole (4 mmol.L-1) in the presence of the best  $H_2SO_4$  concentration of turbidimetric method, both of which are based on the absorbance measurements for a variable range of concentration, as indicated in Table 5 at  $\lambda_{max}$  260 nm, and as depicted in Figure 9. The optimal linear range of n = 23 is 0.01 to 18mmol.L<sup>-</sup> <sup>1</sup>. It has a correlation coefficient of 0.9989 and a percent capital R-squared of 99.79 percent (Table 5).

#### Detection limit

The detection limit for fluconazole was estimated using three distinct strategies, theoretically, using the slope value; and practically, using progressive dilution for the lowest concentration from a scatter plot [14-16]. Using the precipitating agent phosphomolybdic acid, the fluconazole limit of detection was calculated, as indicated in Table 6.



**Figure 8:** A: Various ranges for the impact of Fluconazole concentration on incident light attenuation using the NAG-4SX3-3D analyser, B: Graphical representation shows the optimum concentration of phosphotungestic acid reacted with Fluconazole (4 mmol.L<sup>-1</sup>) in the presence of the best H<sub>2</sub>SO<sub>4</sub> concentration of Turbidimetric method, C: The scatter plot for [Fluconazole] using turbidimetric method



**Figure 9:** UV- spectrum for fluconazole at  $\lambda_{max}$  = 260 nm

	inimum concentration in a scatter d on the continuous dilution. Classical method spectrophotometric method	Theoretical based on the slope	Theoretical based on the	Limit of quantitative
approach (0.0003)mmo.L <sup>-1</sup> for flu in PTA	(0.0003) mmol.L <sup>-1</sup> for flu Turbidmetric method (0.007) mmol.L <sup>-1</sup> for flu in PTA system	value x=3S <sub>B</sub> /slope	linear formula $\hat{Y} = Y_b + 3Sb$	$\begin{array}{c} \text{L.O. Q} \\ \hat{Y}=Y_b+10S_b \end{array}$
7.5342 ng/sample	15.3135 μg/sample	$0.5233 \mu g$ sample	21.5646 µg/sample	71.8820 µg/sample

**Table 6:** Detection limit of Fluconazole-phosphotungestic acid using 175 μL as an injection sample and best parameters using Fluconazole (4 mmol.L<sup>-1</sup>)-[phosphotungestic acid] (7 mmol.L<sup>-1</sup>)- H<sub>2</sub>SO<sub>4</sub> (200 mmol.L<sup>-1</sup>) system

## Repetability

The RSD given as a percentage in Table 7 is equivalent to the measurement's repeatability. A series of six injections were tested at a constant fluconazole concentration. Two different concentrations of fluconazole were used (2 and 13 mmol.L<sup>-1</sup>) [17-19]. The relative standard deviation, as indicated in Figure 10, was less than 0.5%.

Table 7: Repeatability of fluconazole at the best parameters with  $175\mu$ l sample volume

Concentration of	${ar{\Upsilon}}_{Zi}$ (mV)output response		Confidence interval
molecule	average	RSD%	at 95%
mmol.L <sup>-1</sup>	(n=6)		$\bar{Y}_{zi}$ (mV)± t <sub>0.05/2</sub> $\sigma$ <sub>n-1</sub> / $\sqrt{n}$
2	440	0.30	440±1.3087
13	2320	0.10	2320±2.328

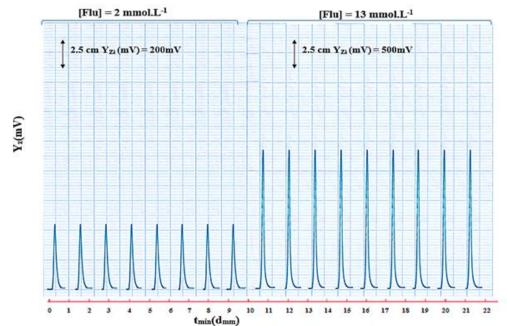


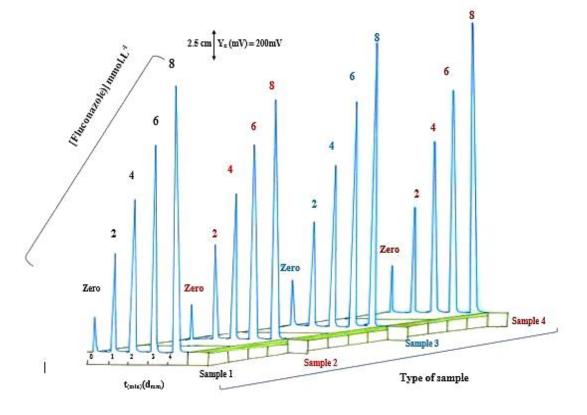
Figure 10: Repeatability of fluconazole peak height in mV at optimum parameters with 175µl sample volume

### *Estimation of fluconazole in drugs utilizing NAG-4SX3-3D analyzer*

Fluconazole was determined in four samples of medicines from four different firms (Fluconazole,

Vassil, Bulgaria, 150 mg), (Candeur, Tabuk, Saudi Arabia, 150 mg), (Fluconazole, Bristol, UK, 150 mg), (Fluconazole, Bristol, UK, 150 mg), and (diflucan, Pfizer, France, 150 mg) using the latest advanced technique (NAG-4SX3-SD analyzer). The continuous flow injection analysis was combined with two methods: The UV-spectrophotometric measurement of absorbance at  $\lambda_{max}$ =260 nm and turbidimetric measurement of incident light attenuation at 0-180° for pale yellow fluconazole

precipitate that reacted with phosphomolybdic acid using a homemade NAG-4SX3-3D analyzer. The data were mathematically addressed using the standard addition procedure, as displayed in Figure 11.



**Figure 11:** Peak height in mV for standard addition method for Fluconazole –phosphotungestic acid system using four different companies: Sample 1: Fluconazole, 150 mg, Vassil, Bulgaria; Sample 2: Candeur, 150 mg, Tabuk, Saudi Arabia; Sample 3: Fluconazole, 150 mg, Brustol, UK; Sample 4: Dflucan, 150 mg, Pfizer, France

Table 8a shows the practical content of an active component at a 95% confidence level, as well as the (t-test) efficiency of determination (Figure 12), this depicts a comparison between two paths: 1- Comparison of the created technique NAG-4SX3-3D analyzer with the official stated value (150 mg) as Table 8b by calculating t-values for each individual corporation and comparing them to the tabulated t-value, the following is a formula for estimating a hypothesis: The null hypothesis is that there is no significant difference between the means derived from four distinct sources ( $\overline{W_l}$ ) and the stated value ( $\mu$ )

*i.e*; H<sub>o</sub>:  $\overline{W_l} = \mu$  (150mg)

Alternative hypothesis: the means and quoted value are significantly different.

#### *i.e*; $H_1$ : $\overline{W_l} \neq \mu$ (150mg)

Because some obtained values exceeded t table (4.3030) at 95 percent confidence level and degree of freedom = 3, the null hypothesis was rejected and the alternative hypothesis was accepted, implying that there is a significant difference between the quoted active ingredient value and the measured value.

2- For the comparison of new methodology employing the NAG-4SX3-3D analyzer with two conventional methods UV-spectrophotometric method and turbidity, a paired t-test at  $\alpha$  = 0.05 (2 tailed) was used. Table 8a indicates the measurement of incident light attenuation, taking into consideration that all medications from various multiple companies belong to the same

population, ignoring individual differences between manufacturers. Assumption Null hypothesis

# $H_{\circ}$ : $\mu_{NAG-4SX3-3D \text{ analyzer}} = \mu_{UV- \text{ spectrophotometric}} = \mu_{turbidity}$

There is no significant difference in the means of the two approaches.

Alternative hypothesis

 $H_1: \mu_{\text{NAG-4SX3-3D analyzer}} \neq \mu_{\text{UV-spectrophotometric}} \neq \mu_{\text{turbidity}}$ 

The obtained data reveal that there was no significant difference between the devised approach, UV-spectrophotometric method, and turbidity method at 95 percent,  $\alpha = 0.05$  confidence interval, as shown in Figure 12 and Table 8**b**.

*Statistical treatment of result by (one-way variance analysis)* 

The study employed a one-way ANOVA [20] (Ftest) treatment, which compares three or more means, but only has one variable. The NAG4SX3-3D analyzer was evaluated for fluconazole measurement in various pharmaceuticals using a reaction of fluconazole with precipitating reagent phosphotungestic acid in the presence of  $H_2SO_4$ and compared with three traditional methods (i.e., official method, Turbidity, and the UVspectrophometric method), as depicted in Figure 13.

The F-test assumption for comparing three or more means. The first estimate is referred to as between – group variance ( $MS_B$ ) or between – group variance ( $MS_B$ ) ( $S_B^2$ ). The second estimate, the within-group variance ( $MS_W$ ) or ( $S_W^2$ ), is computed using the data and is entirely unaffected by mean differences, but is dependent on variance (i.e.,  $S_i^2 = n-12$ ). If there are no variations in the means, the estimated between-group variance will be almost equal to the within-group variance, resulting in an F-value of 1. The alternative hypothesis will be accepted and the null hypothesis will be rejected if the F-test value is larger than 0.5. This process is known as variance analysis (ANOVA) [21].

The ANOVA-test was used with a significance level of  $\alpha$  = 0.05. (95 percent confidence level). Table 9 shows the results of an ANOVA test and a comparison of four Fluconazole samples.

The hypothesizes

(Null hypothesis) (H<sub>0</sub>)

# $H_0 = \mu_{fluconazole-Bulgaria} = \mu_{Candeur-Saudia Arabia} = \mu_{fluconazole-UK} = \mu_{Diflucan - Pfizer}$

In terms of the output of data, there is no significant variation between all used means of each sample from different companies. There is a considerable difference in all mean values, according to the option given.

H<sub>1</sub> (alternative hypothesis)

H<sub>1</sub>:  $\mu$  Fluconazole- Bulgaria  $\neq \mu$  Candeur- Saudia Arabia  $\neq$  $\mu$  Fluconazole - UK  $\neq \mu$  Diflucan- Pfizer

The collected information, presented in Table 9, reveals a substantial difference between the means of samples, with  $F_{Cal}$  (3.559801) more than  $F_{tab}$  (3.490295) for the Fluconazole-phosphotungestic acid system.

As a result, the null hypothesis will be rejected, and the alternative hypothesis will be accepted. This means that there are considerable variances in the samples utilized by four separate companies (four samples).

			analyser for fluconazole with phosphotungestic acid system and two classical methods Types of method [ Flu] + PTA																	
					De	evelop	ped m	ethod	using	g NAG	- 4SX3 - 3D(mV)									
						1117	C			urbid										
		Company				00-3	Specti	opho	tome	ter at .	λ <sub>max</sub> = 260nm. Equation of standard addition at									
			Confi	Wei	Theor		[Flu	mmo	ol.L-1		95% for n-2									
DAT 0	N		idence i wi	dence in ѿi	dence ir ພັi	idence i w	idence in ѿi	dence ir ѿi	idence ir ѿi	idence ir ѿi	idence in ພັi :	dence int ѿi ±	ght of S	etical c	0 ml	1 ml	2 ml	3 ml	4 ml	
ινο. οι зашріє	ofeam		nterval ± 1.96	<sup>r</sup> Sample equivalent to 0 (10 mmol.L <sup>.1</sup> ) of the active ingredient	ontent f 95 Wi±1.	0 mm	2 mm	4 mm	6 mm	8 mm	Ŷ₁ =a±sa	r								
ipie	nle	mmercial Name, Content Country	l for the Tablet 5 σ <sub>n-1</sub> /√r (g)	ple equivalen (10 mmol.L <sup>.1</sup> ) e active ingree	ntent for the activ 95% (mg) Wi±1.96 σ <sub>n-1</sub> /√n	m					t+b±s <sub>b</sub> t	r r <sup>2</sup> R <sup>2</sup> %								
		ıtry	Confidence interval for the average weight of Tablet ѿi ± 1.96 σ <sub>n-1</sub> /√nat 95% (g)	Weight of Sample equivalent to 0.1531 gm (10 mmol.L <sup>.1</sup> ) of the active ingredient	Theoretical content for the active ingredient at 95% (mg) Wi±1.96 σ <sub>n-1</sub> /√n	0 ml	0.025 ml	0.05 ml	0.15 ml	0.25 ml	Ŷ <sub>i</sub> =a±sat+b±sbt [Flu]mmol.L-1									
			eight of	31 gm	edient at	0 mm	0.05	0.1 mm	0.3 mm	0.5 mm	0l.L-1									
		Fl	0.20		15	230	580	891	1200	1552	237.800±36.933+163.200±7.538 [Flu] mmol.L <sup>-1</sup>	0.9997 0.9994 99.94								
	0.2019±0.0230 Fluconazole Vassil 150 mg Bulgaria	0.2061 019±0.02	150±17.1173	33	78	118	158	208	33.000±7.793+21.500±1.591 [Flu] mmol.L <sup>-1</sup>	0.9992 0.9984 99.84										
		e	30	30	73	0.240	0.292	0.391	0.814	1.232	0.207±0.051+2.034±0.188[Flu] mmol.L <sup>-1</sup>	0.9987 0.9975 99.75								
		( Sai	0.29		15	200	540	845	1125	1392	226.600±65.785+148.450±13.428 [Flu] mmol.L <sup>-1</sup>	0.9988 0.9976 99.76								
	0.2992±0.0071 Candeur Tabuk 150 mg Saudi Arabia 2	0.3055 992±0.007	150±3.5811	30	75	114	159	194	32.000±7.366+20.600±1.505 [Flu] mmol.L <sup>-1</sup>	0.9992 0.9984 99.84										
		71 a	71	1	1	1	ц Ц	Ĩ	Ĩ	4			0.235	0.329	0.442	0.934	1.302	0.233±0.064+2.185±0.239 [Flu] mmol.L <sup>-1</sup>	0.9982 0.9965 99.65	
		Fl	0.3		1:	260	610	930	1308	1648	256.400±34.658+173.700±7.074 [Flu] mmol.L <sup>-1</sup>	0.9998 0.9995 99.95								
	3	Fluconazole Bristol 150 mg UK	0.3573±0.0055	0.3648	150±2.3039	34	78	120	168	213	33.000±4.223+22.400±0.862 [Flu] mmol.L <sup>-1</sup>	0.9998 0.9996 99.96								
		ole	055		39	0.169	0.348	0.462	0.889	1.298	0.216±0.073+2.196±0.274 [Flu] mmol.L <sup>-1</sup>	0.9977 0.9954 99.54								
			0.3		1	265	610	866	1289	1688	265.000±65.699+176.250±13.412 [Flu] mmol.L <sup>-1</sup>	0.9991 0.9983 99.83								
	4	Diflucan Pfizer 150 mg France	0.3464±0.0041	0.3536	150±1.7823	30	69	108	144	190	29.200±6.720+19.750±1.371 [Flu] mmol.L <sup>-1</sup>	0.9993 0.9986 99.86								
			41		ω	0.183	0.244	0.349	0.684	1.038	0.172±0.022+1.725±0.086 [Flu] mmol.L <sup>-1</sup>	0.9996 0.9992 99.92								

# **Table 8a:** Standard addition data for the estimation of fluconazole in four samples of drugs using NAG-4SX3-3Danalyser for fluconazole with phosphotungestic acid system and two classical methods

**Table 8b:** Summary of data for practical content, efficiency (Rec %) for determination of Fluconazole in foursamples of drugs and individual t- test for comparison between the means of weight with quoted value, forfluconazole-phosphotungestic acid system

Developed method using NAG - 4SX3 - 3D Analyzer										
	•	al turbidity								
No. of sample		betv	Paired t –test							
	UV- Spectrophoto									
		Weight of Flu in each sample		vee	Compared between three methods					
		(g)		n c						
	Practical concentration	$\overline{\mathbf{W}}_{i(g)} \pm 4.303 \sigma_{n-1}/\sqrt{\mathbf{n}}$	Ef	laii						
	( mmol.L <sup>-1</sup> )	<b>W</b> I(g) <b>14</b> .303 O h-1/ V II	fici	Individual t-test between claimed value & practical value ( $\overline{W}_{(mg)}$ - $\mu$ ) $\sqrt{n}/\sigma_{n-1}$						
	in 10 ml		enc			<b>_</b>				
			Efficiency of determination Rec.%			tab				
	Practical concentration					at 9				
	(mmol.L <sup>-1</sup> )	Weight of Flu			W	5%				
	in50 ml	in tablet			<u>ិ</u> រត្	(n				
	Practical weight of Flu. in	$\overline{\mathbf{W}}_{i(mg)}$ ±4.303 $\sigma_{n-1}/\sqrt{\mathbf{n}}$			$t_{cal} = \overline{w} d \sqrt{n} / \sigma_{n-1}^*$	confic (n-1)				
	(g)				5 <sup>*</sup> n-0	len				
			-		-	ce l				
						t <sub>tab</sub> at 95%confidence level (n-1)				
	4 455					12				
1	1.457 9.7141	0.145689±0.0023	97.126	/-7.9786/ <4.303						
	0.1488	145.689±2.325	J7.120		Newly developed methodology + quoted value (reference method) $\overline{X}d = 0.9303$ $\sigma^*_{n-1} = 3.0494$ 0.6101 << 4.303					
	1.535	0.1535±0.0027								
	10.233 0.1567	153.465±2.732	102.31							
	0.1020	0.15295±0.0020								
	10.1990		101.97							
	0.1562	152.955±1.982								
	1.5264	$0.15262 \pm 0.0014$		8.1576>4.303						
	10.176 0.15583	152.620±1.382	101.74							
	1.5534	0.1552±0.0031								
2	10.3559	155.212±3.124	103.47		Newly developed methodology and UV- spectrophotometric (classical method)					
	0.1586 0.1067	0.160042±0.0040								
	10.6710		106.69							
	0.1634	160.042±3.982								
	1.4761	0.14759±0.0013								
	9.8407 0.15069	147.598±1.324	98.39		$\overline{X}$ d = -3.4113 $\sigma^*_{n-1}$ = 4.5516 /-1.4989/ <4.303					
3	1.4732	0.14731±0.0023		/-7.8065/ << 4.303						
	9.8214	147.308±2.321	98.206							
	0.1504 0.0983				Newly developed methodology and turbidity (classical method)					
	9.8306	0.14745±0.0028	98.297							
	0.1505	147.446±2.832								
	1.5035	$0.1503715 \pm 0.0020$	100	0.8076<< 4.303						
	$10.0236 \\ 0.15349$	150.372±1.982	100.25							
4	1.4785	0.147865±0.0031			$\overline{X}$ d = -1.8928 $\sigma^*_{n-1}$ = 4.4431 /-0.8520/ <<4.303					
	9.8565 0.15094	147.865±3.132	98.57							
	0.13094	0.14948±0.0020								
	9.9643		99.65							
	0.1526	149.481±1.987								

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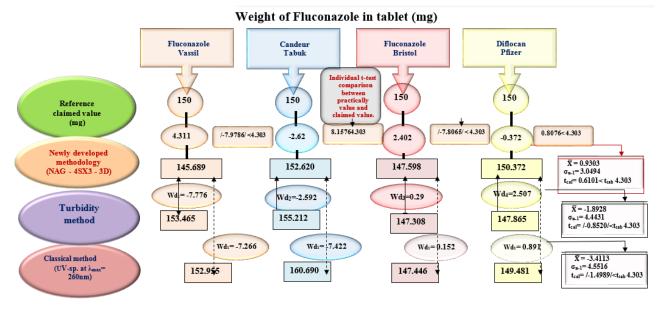


Figure 12: Set of results for comparison between practically content and claimed valve (Individual t-test) and comparison between four methods (Newly developed methodology, turbidity, and the UV-spectrophotometric reference method) using Paired t-test,  $\overline{W}d$ : average of different between four methods (developed Newly methodology & classical methods), Wd: different between two methods,  $\sigma_{n-1}$ : standard deviation of difference (paired t-test)

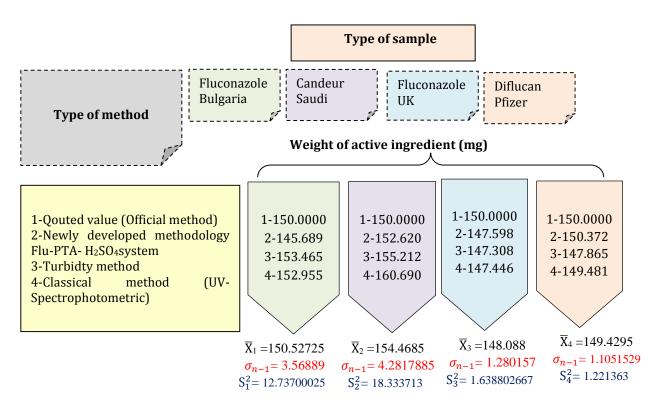


Figure 13: Summed up the results for three different in addition to quoted value and four different samples for

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Source	Sum of squares (SSq)	Df	Mean square (MSq)	$F_{cal}$	Fcritical
Between group	SS <sub>B</sub> = 90.59037	3	MS <sub>B</sub> =30.19679	3.559801> 3.490295	
Within groups	SSw=101.7926	12	MSw=8.48272		
Total	192.383	15			

df = degree of freedom,  $F_{tab}$  =  $F_{0.95,V1,V2}$  =  $F_{0.95,3,12}$  = 3.490 at 95% confidence level, K= number of group =4, N=number of measurements or sum of the samples for the groups (i.e) = $n_1+n_2+....+n_i$  =16, SS<sub>B</sub> = Sum of squares between group, SS<sub>W</sub> = Sum of squares within group, MS<sub>B</sub> = SS<sub>B</sub>/ K-1 & MS<sub>W</sub> = SS<sub>W</sub>/ N-K,  $F_{cal}$  = MS<sub>B</sub> / MS<sub>W</sub>.

### Conclusion

investigate fluconazole То in pure and pharmaceutical formulations, the recommended Turbidimetric flow-injection method is simple, quick, inexpensive, and sensitive. Fluconazole is precipitated with phosphotungestic acid in an acidic medium, yielding a white ion pair product. The precipitate is calculated by employing a linear array of 12 super white light emitting diodes as a source and three solar cells as a detector to measure the attenuation of incoming light at 0-180°. Compared with spectrophotometry and turbidimetric procedures that employ various precipitating agents, the proposed method uses less expensive apparatus and reagents. The percent R.S.D. was less than 0.5 percent, and all samples were in a good agreement, indicating that the proposed approach is accurate enough. To avoid matrix effects, the conventional additions method was utilized.

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### Authors' contributions

All authors contributed to data analysis, drafting, and revising of the paper and agreed to be responsible for all the aspects of this work.

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